

Chapter 4

Conclusion

Bacillus sp. MUV4 was grown on Mckeen medium containing various carbon sources (2.0%) with the initial pH of 7.0 at 30 °C for 72 h. Glucose was the best carbon source for growth and biosurfactant production and gave higher ODA and EC (9.76 cm² and 0.89%, respectively) compared to sucrose, glutamate and mollasses. *Bacillus* MUV4 lowly grew and produced biosurfactant when using weathered oil, palm oil and n-hexadecane as carbon sources. The optimal concentration of glucose was found to be 2.5 % giving and highest ODA and EC (10.74 cm² and 0.95%, respectively). Monosodium glutamate with concentration of 1.0% was selected as nitrogen source for further study. Addition of 0.3% yeast extract in the medium was evelated growth and biosurfactant production (ODA 78.5 cm², 81.82% EA and 4.72% EC). The optimal medium containing of 2.5% glucose as carbon source, 1.0% monosodium glutamate and 0.3% yeast extract as nitrogen source was improved the growth and biosurfactant production that the growth was increased 1.9 folds of growth and the ODA and EC were increased 8.0 and 5.8 folds, respectively from those of basal Mckeen medium.

The environmental conditions for biosurfactant production in fermentor were as following : initial pH of 7.0, temperature of 30 °C, agitation rate of 200 rpm. Control of pH at 7.0 during cultivation was unnecessary for broth growth and biosurfactant production. The optimum aeration rate was 1.0 vvm.

The partial purification of biosurfactant was performed by precipitation of 60 h culture supernate with 6 N HCl, neutralized with 2.0 N NaOH to pH 7.0 and freeze-drying. The acid precipitated biosurfactant yield was 0.8 g/l. This acid precipitate biosurfactant was soluble in water, alkaline water, chloroform, methanol and ethanol but was insoluble in acetonitrile, acetone and hexane. pH

had much effect on ODA and EC. Relative ODA and EC of culture broth was stable at the pH range 6.0-10.0 while relative EA was stable at the pH range 4.0-14.0. Relative ODA, EA and EC of acid precipitate biosurfactant were stable at the pH range 6.0-12.0. The maximum ODA, EA and EC values retained more than 80% at pH 8.0. NaCl concentration had much effect on ODA and EA. At 15-20% NaCl the relative ODA was less than 10% and EA was not detectable while the relative EC was higher than 60% in culture broth and 25% in acid precipitate biosurfactant. Temperature had much effect on ODA and EC than EA. The relative EA value had little effect by temperature even at 100 °C for 12 h, the biosurfactant in culture broth still retained more than 80% EA activity.

The biosurfactant from *Bacillus* MUV4 were presumptively characterized by TLC analysis and chemical tests. They were lipid containing amino acid compounds. The biosurfactant showed activity against the growth of *Bacillus anthracis*, *Shigella* sp. and *Streptococcus feacalis* ATCC29212. The acid precipitate biosurfactant (0.1%) effect in recovery of kerosene oil from sandpack column was 50.04%.

Suggestions

The results of this work lead to the following suggestions :

1. Characterization on the composition and structure of the biosurfactant produced by *Bacillus* MUV4 by HPLC and GC/MS method
2. Determination the concentration of biosurfactant and age of inoculum in the antibiotic activity tested.
3. Applications of biosurfactant such as biodegradation of polycyclic aromatic hydrocarbon (PAH)
4. Strain improvement for higher biosurfactant yield by mutation and genetic engineering techniques.

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Appendices

Appendix A

Medium and chemicals

1. Mckeen medium

Glucose	20.0	g
DL-glutamic acid	5.0	g
MgSO ₄ .7H ₂ O	1.02	g
K ₂ HPO ₄	1.0	g
KCl	0.5	g
Distilled water	1,000	ml
Trace elements	1.0	ml
pH	7.0	

Method: dissolved all ingredients in 1000 ml distilled water and autoclaved at 15 pond/inch² at 121 ° C for 15 minutes.

Note: Trace elements containing (g/100 ml distilled water)

MgSO ₄ .4H ₂ O	0.5	g
Cu SO ₄ .5H ₂ O	0.16	g
Fe SO ₄ .7H ₂ O	0.015	g

2. Nutrient broth

Beef extract	3.0	g
Peptone	5.0	g
pH	7.0	

Method: dissolved all ingredients in 1000 ml distilled water and autoclaved at 15 pond/inch² at 121° C for 15 minutes.

3. Nutrient agar

Beef extract	3.0	g
Peptone	5.0	g
Agar	15.0	g
pH	7.0	

Method: dissolved all ingredients in 1000 ml distilled water, then mixed well and boiled. Autoclaved at 15 pond/inch² at 121 °C for 15 minutes.

4. Mueller Hinton agar

Beef extract powder	2.0	g
Acid digest of casein	17.5	g
Soluble starch	1.5	g
Agar	15.0	g
pH	7.3	

Method: dissolved all ingredients in 1000 ml distilled water, then mixed well and boiled. Autoclaved at 15 pond/inch² at 121 °C for 15 minutes.

5. Method and reagents for the detection of biochemical compounds on thin layer chromatograms (Dawson *et al.*, 1968)

4.1 Amino acids

4.1.1 Ninhydrin

For general use as a locating agent use 0.25% w/v ninhydrin in acetone. The spots may be developed by heating at 100°C for 5 min or for a lighter background, by leaving at room temperature for few hours. The amino acid give purple spots except for histidine and glycine (red-gray); phenylalanine, tyrosine and aspartic acid (blue); tryptophane (brown); asparagine (dirty yellow); proline (yellow).

4.1.2 Ultraviolet light

The amino group can react with free aldehyde groups in the paper. The resulting Schiff's bases fluoresces blue in ultraviolet light. Heat the paper at 100 °C for 30 min N-substituted amino acids give dark spots.

4.2 Carbohydrates

4.2.1 Alkaline potassium permanganate

Spray with 1.0% aq. KMnO_4 containing 2.0% Na_2CO_3 . Dry at room temperature or rapidly at 100 °C. Yellow spots on a purple ground, then gray spots on brown ground are given by sugar alcohols, glycosides, reducing and non-reducing sugars. Not given by methyl or acetyl sugars.

4.2.2 Iodine vapour

Expose for 15 min to iodine vapour. Brown spots are given by sugar mercaptals and alcohols, glycosides, N.acylamino sugars, neutral and acidic polysaccharides.

4.2.3 Anisaldehyde

Anisaldehyde 0.5 ml in 20 ml of methanol and 1 ml of sulfuric acid were used as anisaldehyde reagent for detecting sugar. Gray spot are given by the sugar.

4.3 Lipids

4.3.1 Rhodamine 6G

0.001% aq. rhodamine 6G in 0.25 M K_2HPO_4 . View wet under UV light. Purple, blue and yellow spots against rose background.

4.3.2 Iodine vapour

Detect all lipids, nitrogenous compounds, non-reducing carbohydrates. Expose for 15 min to iodine vapour. Brown spots are given by all lipids.

6. Tris-HCl buffer was prepared by the method of Bates and Bower (1956, cited by Stoll and Blanchard, 1990)

A: 0.02 M Tris (hydroxymethyl) aminomethane

B: 0.02 M HCl

50 ml of A + X ml of B

B solution (ml)	pH
46.6	7.0
45.7	7.1
44.7	7.2
43.4	7.3
42.0	7.4
40.3	7.5
38.5	7.6
36.6	7.7
34.5	7.8
32.0	7.9
29.2	8.0
26.2	8.1
22.9	8.2
19.9	8.3
17.2	8.4
14.7	8.5
12.4	8.6
10.3	8.7
8.5	8.8
7.0	8.9

Appendix B

Table 1 Time course of growth and biosurfactant production of *Bacillus* MUV4 in Mckeen medium under shake-flask culture

Time (h)	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)
0	7.00 ^{bc}	0 ⁱ	0 ^g	0 ^d
6	6.88 ^{bc}	0.29 ^h	0 ^g	0 ^d
12	6.66 ^c	2.05 ^g	0 ^g	0 ^d
18	6.71 ^{bc}	4.97 ^d	0.12 ^f	0.66 ^c
24	6.81 ^{bc}	5.57 ^c	4.63 ^e	0.76 ^b
36	7.26 ^a	6.82 ^a	6.15 ^d	0.74 ^b
48	7.13 ^{bc}	5.73 ^b	9.76 ^a	0.89 ^a
60	6.98 ^{bc}	4.98 ^e	9.45 ^b	0.80 ^b
72	6.65 ^c	4.74 ^h	9.07 ^c	0.65 ^c

Table 2 Growth, final pH and biosurfactant production of *Bacillus* MUV4 at 48 h cultivation in the Mckeen medium with various carbon sources (2.0%) on shaker (200 rpm) at 30°C

Types of carbon source	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)
Glucose	7.13 ^b	5.73 ^b	9.76 ^a	0.89 ^a
Sucrose	7.19 ^b	7.52 ^a	7.88 ^b	0.64 ^b
Mollases	8.98 ^a	5.86 ^b	1.01 ^c	0.21 ^c
Glutamate	8.79 ^a	3.69 ^c	0.87 ^d	0.11 ^d

Note : The same supscript-letter means not significantly different ($p < 0.05$) These values are the average of triplicate for shake-flask cultures

Table 3 Growth, final pH and biosurfactant production of *Bacillus* MUV4 at 48 h cultivation in the Mckeen medium with various hydrophobic carbon sources (0.1%) on shaker (200 rpm) at 30°C

Types of hydrophobic carbon source	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)
Weathered oil	8.26 ^b	3.13 ^b	0.50 ^a	0.15 ^a
Palm oil	8.52 ^a	3.59 ^a	0.38 ^b	0.05 ^b
n-hexadecane	8.53 ^a	2.77 ^c	0.50 ^a	0.14 ^a

Note : The same subscript-letter means not significantly different (p<0.05) These values are the average of triplicate for shake-flask cultures

Table 4 Growth, final pH and biosurfactant production of *Bacillus* MUV4 at 48 h cultivation in the Mckeen medium with various weathered oil concentration on shaker (200 rpm) at 30°C

Conc. of weathered oil (%)	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)
0.1	8.15 ^a	2.98 ^a	0.50 ^b	0.14 ^a
0.3	8.18 ^a	2.41 ^a	1.33 ^a	0.19 ^a
0.5	8.26 ^a	2.47 ^a	0.79 ^b	0.13 ^a

Note : The same subscript-letter means not significantly different (p<0.05) These values are the average of triplicate for shake-flask cultures

Table 5 Growth, final pH and biosurfactant production of *Bacillus* MUV4 at 48 h cultivation in the Mckeen medium with various glucose concentration on shaker (200 rpm) at 30°C

Glucose concentration (%)	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)
1.0	7.44 ^{ab}	2.09 ^e	8.16 ^c	0.61 ^c
2.0	7.78 ^a	5.45 ^c	10.36 ^b	0.67 ^c
2.5	7.12 ^b	5.89 ^a	10.74 ^a	0.93 ^a
3.0	6.61 ^c	5.71 ^b	6.75 ^d	0.78 ^b
3.5	6.65 ^c	5.25 ^{cd}	6.16 ^e	0.83 ^b
4.0	6.70 ^c	5.12 ^d	5.56 ^f	0.64 ^c

Note : The same subscript-letter means not significantly different ($p < 0.05$) These values are the average of triplicate for shake-flask cultures

Table 6 Growth, final pH and biosurfactant production of *Bacillus* MUV4 at 48 h cultivation in the Mckeen medium contained 2.5% as carbon source with various nitrogen sources on shaker (200 rpm) at 30°C

Type of nitrogen source	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)
KNO ₃	6.49 ^b	0.76 ^c	0 ^f	0 ^g
NH ₄ NO ₃	4.30 ^e	2.53 ^e	0 ^f	0 ^g
(NH ₄) ₂ SO ₄	4.49 ^e	1.45 ^f	0.10 ^f	0.12 ^f
(NH ₄) ₂ HPO ₄	5.20 ^d	7.32 ^a	4.91 ^c	1.24 ^c
(NH ₄)H ₂ PO ₄	5.77 ^c	5.24 ^b	3.71 ^d	0.89 ^d
NH ₄ HCO ₃	5.75 ^c	3.81 ^d	2.41 ^e	0.45 ^e
NaNO ₃	6.37 ^b	0.54 ^g	0.10 ^f	0.16 ^f
DL-glutamic acid	7.67 ^a	4.99 ^{bc}	10.75 ^b	2.30 ^b
L-glutamic acid	7.59 ^a	5.09 ^b	11.35 ^a	2.60 ^a
MSG	7.57 ^a	5.28 ^b	11.25 ^a	2.58 ^a

Note : The same superscript-letter means not significantly different (p<0.05) These values are the average of triplicate for shake-flask cultures

Table 7 Growth, final pH and biosurfactant production of *Bacillus* MUV4 at 48 h cultivation in the Mckeen medium contained 2.5% as carbon source with various monosodium glutamate (MSG) concentration (%) on shaker (200 rpm) at 30 °C

MSG concentration (%)	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)	EA (%)
0.1	6.64 ^d	1.66 ^d	1.54 ^e	0.77 ^d	67.82 ^d
0.3	6.65 ^d	4.11 ^{cd}	5.89 ^{de}	1.67 ^c	73.33 ^c
0.5	7.30 ^c	6.73 ^{abc}	10.75 ^c	2.61 ^b	74.70 ^b
1.0	7.70 ^a	8.23 ^a	44.28 ^a	2.94 ^a	80.00 ^a
1.5	7.63 ^b	7.31 ^{ab}	34.94 ^b	2.53 ^b	74.60 ^b

Note : The same subscript-letter means not significantly different (p<0.05) These values are the average of triplicate for shake-flask cultures

Table 8 pH change and cell growth and biosurfactant production from *Bacillus* MUV4 when cultivated in the medium containing yeast extract and bacto peptone at various concentrations for 48 hrs (M+Y1=Medium+ 0.1% yst extract, M+Y3=Medium+0.3% yst extract, M+Y5=Medium+ 0.5 % yst extract, A+P1= Medium+0.1% bacto peptone, M+P3=Medium+ 0.3% bacto peptone and M+P5=Medium+0.5% bacto peptone, M=Medium contained 2.5% as carbon source and 1.0% monosodium glutamate)

Type and concentration of yeast extract and bacto peptone	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)	EA (%)
M	7.21 ^a	8.18 ^f	44.28 ^c	2.74 ^f	80.00 ^a
M+Y1	6.52 ^{bc}	9.18 ^e	60.79 ^{bc}	2.93 ^e	81.00 ^a
M+Y3	6.65 ^b	9.49 ^d	78.50 ^a	4.72 ^a	80.13 ^a
M+Y5	7.10 ^a	9.84 ^c	66.44 ^{ab}	3.35 ^d	81.00 ^a
M+P1	6.40 ^c	10.28 ^a	42.70 ^{bc}	2.49 ^g	78.18 ^a
M+P3	6.63 ^b	10.19 ^{ab}	47.73 ^c	3.69 ^b	81.00 ^a
M+P5	7.44 ^a	9.93 ^{bc}	45.22 ^c	3.47 ^c	80.00 ^a

Note : The same superscript-letter means not significantly different (p<0.05) These values are the average of triplicate for shake-flask cultures

Table 9 Time course of growth and biosurfactant production of *Bacillus* MUV4 in optimal Mckeen medium under shake-flask culture (200 rpm) at 30°C

Time (h)	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)	EA (%)
0	7.00 ^d	0 ^e	0 ^g	0.09 ^g	0 ^e
6	5.89 ^h	1.38 ^d	0 ^g	0.11 ^g	0 ^e
12	6.17 ^g	9.34 ^c	3.40 ^f	0.61 ^f	57.64 ^d
18	6.87 ^e	9.51 ^c	7.10 ^e	1.41 ^e	63.64 ^c
24	7.17 ^c	10.43 ^b	40.69 ^d	1.89 ^d	71.93 ^b
36	7.69 ^a	12.96 ^a	66.44 ^c	4.38 ^b	79.42 ^a
48	7.62 ^b	12.62 ^b	78.50 ^a	4.29 ^b	81.13 ^a
60	6.65 ^{ab}	10.10 ^{bc}	78.50 ^a	5.18 ^a	81.82 ^a
72	6.63 ^f	9.96 ^{bc}	72.35 ^b	4.06 ^c	78.18 ^a

Note : The same subscript-letter means not significantly different ($p < 0.05$) These values are the average of triplicate for shake-flask cultures

Table 10 Time course of growth and biosurfactant production of *Bacillus* MUV4 in optimal medium in 2.0-l fermentor culture under uncontrolled pH (pH 7.0) at 30°C

Time (h)	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)	EA (%)
0	7.10 ^c	0 ^f	0 ^e	0 ^e	0 ^e
6	6.26 ^g	1.41 ^e	0 ^e	0 ^e	0 ^e
12	6.49 ^f	2.66 ^d	0.79 ^e	0.23 ^e	12.96 ^d
18	6.71 ^e	3.76 ^c	3.46 ^e	1.14 ^d	56.60 ^c
24	6.79 ^{de}	4.24 ^c	5.31 ^e	1.54 ^c	62.62 ^{bc}
36	6.83 ^{de}	5.44 ^b	11.30 ^d	1.77 ^c	63.64 ^b
48	6.91 ^d	7.41 ^a	32.10 ^c	3.50 ^b	72.72 ^a
60	7.95 ^a	5.36 ^b	60.79 ^a	4.21 ^a	74.54 ^a
72	7.41 ^b	5.89 ^b	50.24 ^b	4.10 ^a	72.72 ^a

Note : The same subscript-letter means not significantly different (p<0.05) These values are the average of triplicate for fermentor cultures

Table 11 Time course of growth and biosurfactant production of *Bacillus* MUV4 in optimal medium under 2.0-l fermentor culture under controlled pH (pH 7.0) at 30°C for 72 h

Time (h)	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)	EA (%)
0	7.05 ^a	0 ^l	0 ^g	0 ^f	0 ^e
6	6.94 ^b	1.37 ^h	0 ^g	0 ^f	0 ^e
12	7.04 ^b	2.00 ^g	0.79 ^g	0.10 ^f	36.36 ^d
18	9.96 ^b	2.64 ^f	3.14 ^f	0.92 ^e	36.36 ^d
24	9.94 ^b	4.19 ^e	4.90 ^e	1.13 ^{de}	47.27 ^c
36	7.02 ^a	5.14 ^d	7.07 ^d	1.25 ^d	60.00 ^b
48	7.05 ^a	6.69 ^a	9.07 ^c	1.72 ^c	72.72 ^a
60	7.03 ^a	6.46 ^b	32.10 ^a	2.80 ^a	72.72 ^a
72	7.04 ^a	6.21 ^c	28.26 ^b	2.50 ^b	63.63 ^b

Note : The same subscript-letter means not significantly different ($p < 0.05$) These values are the average of triplicate for fermentor cultures

Table 12 pH change, cell growth and biosurfactant production from *Bacillus* MUV4 during cultivation in fermentor at various aeration rates for 60 h

Aeration rates (vvm)	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)	EA (%)
0	4.89 ^d	1.19 ^d	0.57 ^d	0.53 ^c	9.09 ^d
0.5	7.95 ^a	5.36 ^c	60.79 ^{bc}	4.00 ^b	73.23 ^b
1.0	7.74 ^b	7.16 ^b	72.34 ^a	4.49 ^a	81.48 ^a
1.5	7.38 ^c	7.98 ^a	55.39 ^c	3.70 ^b	60.00 ^c

Note : The same subscript-letter means not significantly different ($p < 0.05$) These values are the average of triplicate for fermentor culture

Table 13 Time course of growth and biosurfactant production of *Bacillus* MUV4 under optimal condition (uncontrolled pH, aeration rate 1.0 vvm, agitation rate 200 rpm, pH 7.0) at 30°C

Time (h)	pH	Cell growth (OD660nm)	ODA (cm ²)	EC (%)	EA (%)
0	7.01 ^c	0 ^h	0 ^c	0 ^g	0 ^f
6	6.26 ^f	1.52 ^g	0 ^c	0 ^g	0 ^f
12	6.62 ^e	2.10 ^f	1.77 ^c	0.54 ^f	12.70 ^e
18	6.85 ^d	3.76 ^e	4.91 ^c	0.62 ^f	50.91 ^d
24	7.03 ^c	3.91 ^e	6.15 ^c	0.85 ^e	55.55 ^c
36	7.01 ^c	5.00 ^d	45.34 ^b	2.28 ^d	74.07 ^b
48	7.85 ^a	6.62 ^b	47.75 ^b	3.57 ^c	81.48 ^a
60	7.74 ^b	7.13 ^a	72.34 ^a	4.49 ^a	81.48 ^a
72	7.88 ^a	6.26 ^c	50.25 ^b	4.09 ^b	80.36 ^a

Note : The same superscript-letter means not significantly different (p<0.05) These values are the average of triplicate for fermentor cultures

Table 14 Effect of pH on stability of culture broth biosurfactant from *Bacillus* MUV4 (controlled pH =7.74)

pH	Parameters		
	ODA relative (%)	EA relative (%)	EC relative (%)
2	6.25	57.77	17.45
4	7.29	74.69	24.50
6	77.44	98.72	97.31
7.74 (control)	100	100	100
8	84.64	99.58	95.97
10	82.1	98.18	94.70
12	64.00	86.67	25.50
14	51.83	82.22	29.36

Table 15 Effect of pH on stability of acid precipitated biosurfactant from *Bacillus* MUV4 (controlled pH =7.44)

pH	Parameters		
	ODA relative (%)	EA relative (%)	EC relative (%)
2	7.29	0	23.53
4	19.55	15.79	52.29
6	82.08	80.28	82.35
7.44 (control)	100	100	100
8	89.61	91.13	83.88
10	84.52	90.13	82.16
12	75.15	85.71	71.91
14	57.84	67.89	62.75

Table 16 Effect of NaCl concentration on stability of culture broth biosurfactant from *Bacillus* MUV4

NaCl concentration (%)	Parameters		
	ODA relative (%)	EA relative (%)	EC relative (%)
0	100	100	100
5	95.95	74.27	95.94
10	69.33	0	67.57
15	69.33	0	56.42
20	9.22	0	63.51
25	6	0	58.11
30	6	0	55.74
35	6	0	55.74

Table 17 Effect of NaCl concentrations on stability of acid precipitated biosurfactant from *Bacillus* MUV4

NaCl concentration (%)	Parameters		
	ODA relative (%)	EA relative (%)	EC relative (%)
0	100	100	100
5	93.02	73.23	90.20
10	33.22	0	39.21
15	9.80	0	26.67
20	5.15	0	20.39
25	1.32	0	18.48
30	0	0	16.86
35	0	0	10.58

Table 18 Effect of temperature on stability (%ODA relative)of culture broth biosurfactant from *Bacillus* MUV4

Incubation times (h)	Temperature (°C)				
	4	30	55	80	100
0	100	100	100	100	100
6	97.64	97.64	86.87	89.97	86.97
12	95.31	92.25	79.57	77.44	64.00
18	95.31	92.50	77.44	64.00	64.00
24	91.49	82.64	64.00	64.00	59.59
36	84.81	77.69	67.90	67.90	50.12
48	84.81	77.66	64.00	64.00	47.87

Table 19 Effect of temperature on stability (%EA relative)of culture broth biosurfactant from *Bacillus* MUV4

Incubation times (h)	Temperature (°C)				
	4	30	55	80	100
0	100	100	100	100	100
6	99.34	99.58	97.90	97.89	97.15
12	98.51	98.96	96.41	97.15	94.12
18	98.51	98.51	94.51	90.37	88.54
24	97.92	97.58	94.73	86.04	86.04
36	96.59	95.67	78.87	78.04	77.28
48	96.43	90.78	78.43	77.28	77.28

Table 20 Effect of temperature on stability (%EC relative)of culture broth biosurfactant from *Bacillus* MUV4

Incubation times (h)	Temperature (°C)				
	4	30	55	80	100
0	100	100	100	100	100
6	95.75	96.25	92.52	90.16	91.80
12	81.30	80.98	84.42	80.32	80.00
18	69.12	66.57	71.96	69.84	69.72
24	67.76	60.52	57.32	49.84	38.80
36	65.44	56.14	41.43	39.68	38.80
48	58.73	41.21	35.82	30.79	25.87

Table 21 Effect of temperature on stability (%ODA relative) of acid precipitated biosurfactant from *Bacillus* MUV4

Incubation times (h)	Temperature (°C)				
	4	30	55	80	100
0	100	100	100	100	100
6	97.55	94.25	91.80	84.02	91.50
12	89.58	76.56	75.62	75.62	70.41
18	74.68	75.62	75.62	70.41	63.31
24	63.07	62.67	63.31	54.39	61.62
36	61.13	56.24	59.23	50.17	49.61
48	61.13	56.24	50.17	44.44	42.53

Table 22 Effect of temperature on stability (%EA) of acid precipitated biosurfactant from *Bacillus* MUV4

Incubation times (h)	Temperature (°C)				
	4	30	55	80	100
0	100	100	100	100	100
6	98.18	99.82	98.82	98.85	98.85
12	98.18	98.18	98.18	98.85	98.20
18	99.79	98.18	95.86	88.22	82.35
24	95.40	87.66	76.46	73.52	73.52
36	80.00	83.31	73.52	73.52	73.52
48	74.28	77.35	73.72	58.81	58.81

Table 23 Effect of temperature on stability (%EC relative) of acid precipitated biosurfactant from *Bacillus* MUV4

Incubation times (h)	Temperature (°C)				
	4	30	55	80	100
0	100	100	100	100	100
6	95.24	94.61	88.80	87.90	91.06
12	93.65	95.38	64.80	67.74	69.92
18	58.73	56.14	47.20	48.38	47.15
24	57.94	55.38	32.60	39.52	34.15
36	57.14	55.38	35.20	24.19	20.32
48	57.14	55.38	32.80	23.39	20.32

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